

Instructions:

1. Do your own work.
2. You may use either a legal copy of the text or one sheet of hand-written notes. You may NOT pass a book or note sheet to another student. You may NOT use class notes.
3. Calculator allowed. You may NOT share a calculator with another student.
4. Do not use previously solved problems.
5. Explicitly state definitions and assumptions that you use.
6. Where possible, calculate parameters rather than read them from a graph.
7. Do all work in the spaces provided on this exam paper. If you write on the back of a sheet, make the notation "PTO" in your solution in order to assure that material written on the back of the page is evaluated for a grade.
8. Show all calculations, making numerical substitutions and giving numerical results where possible.
9. Write answers in space given.
10. Unless stated otherwise,  $T = 300\text{K}$ ,  $V_t = 25.852\text{ mV}$
11. Unless otherwise stated, the material is silicon with  $n_i = 1.07\text{E}10\text{ cm}^{-3}$ ,  $N_c = 2.84\text{E}19\text{ cm}^{-3}$ ,  $N_v = 3.08\text{E}19\text{ cm}^{-3}$ , and  $q\chi_s = 4.05\text{ eV}$ .
12. Use the relationship  $\tau_{\min} = [45\text{E}-6\text{ sec}] \div [1 + 7.7\text{E}-18 * N_i + 4.5\text{E}-36 * N_i^2]$  (where  $N_i$  = the total impurity concentration) for minority carrier lifetime.
13. For holes assume  $\mu_p = \{418.3 \div [1 + (N_i \div 1.6\text{E}17)^{0.7}]\} + 49.7$ , in  $\text{cm}^2/\text{V}\cdot\text{sec}$  (where  $N_i$  = the total impurity concentration in n- or p-type material whether compensated or uncompensated).
14. For electrons assume  $\mu_n = \{1268 \div [1 + (N_i \div 1.3\text{E}17)^{0.91}]\} + 92$ , in  $\text{cm}^2/\text{V}\cdot\text{sec}$  (where  $N_i$  = the total impurity concentration in n- or p-type material whether compensated or uncompensated).
15. Each part is worth [x] points, as given in the problem.

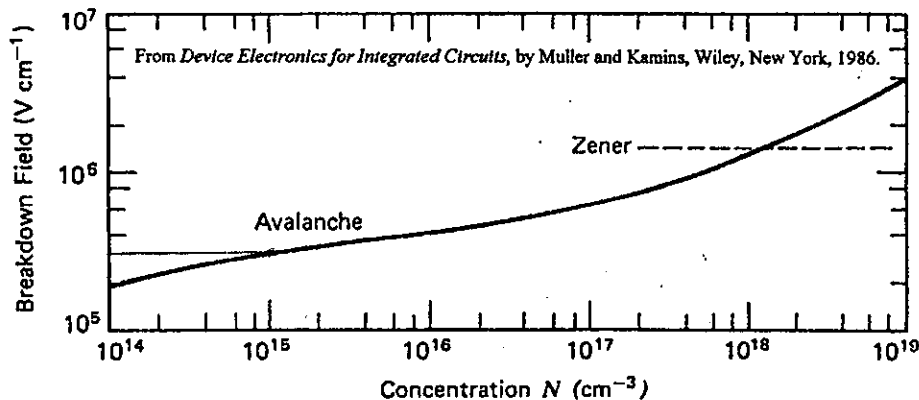


Figure 4.12 The critical electric fields for avalanche and Zener breakdown in silicon as functions of dopant concentration.<sup>1,2,3</sup>

1 A p<sup>+</sup>n step junction diode has N<sub>A</sub>=1E18/cm<sup>3</sup> on the p type side and N<sub>D</sub>=1E15 /cm<sup>3</sup> on the n type side. The thickness of n type side is 3E-4 cm and the area is 800E-4 cm<sup>2</sup>.  
 a Calculate the built-in potential.

$$V_{bi} = \frac{kT}{q} \ln \left( \frac{N_A N_D}{n_i^2} \right) = 0.025852 \times \ln \left( \frac{1 \times 10^{18} \times 1 \times 10^{15}}{(1.07 \times 10^{10})^2} \right) = 0.77$$

a [6]  $V_{bi} = 0.77 \text{ V}$ .

b Calculate the depletion width on the n type side when V<sub>a</sub> = 0V.

$$N_A \gg N_D \quad N_{eff} = N^- = N_D$$

$$x_n \approx w = \sqrt{\frac{2 \epsilon V_{bi}}{q N}} = \sqrt{\frac{2 \times 11.7 \times 8.85 \times 10^{-14} \times 0.77}{1.6 \times 10^{-19} \times 1 \times 10^{15}}} = 9.98 \times 10^{-5} \text{ cm}$$

b [6]  $x_n = 9.98 \times 10^{-5} \text{ cm}$ .

c Next, calculate the maximum electric field in the depletion region for V<sub>a</sub> = -10 V.

$$w(-10) = \sqrt{\frac{2 \epsilon (V_{bi} - V_a)}{q N^-}} = \sqrt{\frac{2 \times 11.7 \times 8.85 \times 10^{-14} \times 10.77}{1.6 \times 10^{-19} \times 1 \times 10^{15}}} = 3.73 \times 10^{-4} \text{ cm}$$

$$E_{max} = \frac{2(V_{bi} - V_a)}{w(-10)} = \frac{2 \times 10.77}{3.73 \times 10^{-4}} = 5.77 \times 10^4 \text{ V/cm}$$

c [7]  $E_{max} = 5.77 \times 10^4 \text{ V/cm}$ .

d Next, calculate the largest diffusion current term (either holes or electrons) for V<sub>a</sub> = 0.6V.

$$\tau_p = \frac{45 \times 10^{-6}}{1 + (7.7 \times 10^{-18} \times 1 \times 10^{15}) + (45 \times 10^{-6} \times (1 \times 10^{15})^2)} = 4.47 \times 10^{-5} \text{ s} \quad L_p = \sqrt{D_p \tau_p} = 2.3 \times 10^{-2} \text{ cm} \quad w_n < l_p \text{ short}$$

$$\mu_p = \frac{418.3}{1 + \left( \frac{1 \times 10^{15}}{1.6 \times 10^{17}} \right)^{0.7}} + 49.7 = 456 \text{ cm}^2/\text{V.s}$$

$$x_{n,CNR} = w_n - x_n \approx 2 \times 10^{-4} \text{ cm}$$

$$D_p = \frac{kT}{q} \mu_p = 0.025852 \times 456 = 11.8 \text{ cm}^2/\text{s}$$

$$I_{diff} = A \cdot \frac{q D_p n_i^2}{x_{n,CNR} \cdot N_D} \times \exp \left( \frac{0.6}{V_t} \right)$$

$$= 800 \times 10^{-4} \times \frac{1.6 \times 10^{-19} \times 11.8 \times (1.07 \times 10^{10})^2}{2 \times 10^{-4} \times 1 \times 10^{15}} \times \exp \left( \frac{0.6}{0.025852} \right)$$

d [7]  $i_{diff} = 1.04 \text{ A}$ .

e Next, calculate the breakdown voltage for this diode.

From the attached graph.

$$N^- = 1 \times 10^{15} \quad E_{crit} = 3.2 \times 10^5$$

$$BV = \frac{\epsilon E_{crit}^2}{2 q N^-} = \frac{11.7 \times 8.85 \times 10^{-14} \times (3.2 \times 10^5)^2}{2 \times 1.6 \times 10^{-19} \times 1 \times 10^{15}} = 331$$

e [6]  $BV = 349 \text{ V}$ .

or 5.16

$$BV = 60 \left( \frac{E_g}{1.1} \right)^{3/2} \left( \frac{10^{16}}{10^{15}} \right)^{3/4}$$

$$= 349$$

$$E_g = 1.125$$

$$= 1.04 \text{ A}$$

2 An ideal Au/p-Si Schottky-barrier diode with  $N_A = 1E16 \text{ cm}^{-3}$ . ( $q\phi_{Au} = 4.75\text{eV}$ )

a Calculate the barrier height.

$$(6.5) \phi_{BP} = \chi + E_g - \phi_m = 4.05 + 1.125 - 4.75 = 0.425 \text{ eV}$$

↓  
P.173

a [6]  $\phi_{BP} = \underline{0.425 \text{ eV}}$

b Next, calculate the built-in potential.

$$V_{bi} = \frac{kT}{q} \ln\left(\frac{N_V}{N_A}\right) - \phi_{BP} = 0.025852 \times \ln\left(\frac{3.08 \times 10^{19}}{1 \times 10^{16}}\right) - 0.425$$

$$= -0.217$$

b [6]  $V_{bi} = \underline{-0.217 \text{ V}}$

c Next, calculate the depletion width when  $V_a = 0\text{V}$ .

$$W = \sqrt{\frac{2 \epsilon V_{bi}}{q N_A}} = \sqrt{\frac{2 \times 11.7 \times 8.85 \times 10^{-14} \times 0.217}{1.6 \times 10^{-19} \times 1 \times 10^{16}}} = 1.68 \times 10^{-5}$$

c [6]  $W(V_a=0) = \underline{1.68 \times 10^{-5} \text{ cm}}$

d Next, calculate the depletion capacitance per unit area when  $V_a = -2\text{V}$ .

$$C = \sqrt{\frac{q \epsilon N_A}{2(V_{bi} - V_a)}} = \sqrt{\frac{1.6 \times 10^{-19} \times 11.7 \times 8.85 \times 10^{-14} \times 1 \times 10^{16}}{2 \times 2.217}}$$

$$= 1.93 \times 10^{-8}$$

d [6]  $C_j'(V_a=-2) = \underline{1.93 \times 10^{-8} \text{ Fd/cm}^2}$

3 A gold gate ( $q\phi_{Au} = 4.75\text{eV}$ ) to silicon MESFET is to be fabricated on an active layer with donor concentration  $N_d = 3 \times 10^{17}$  and thickness  $a = 1.5 \times 10^{-4}$  cm.

a Calculate the pinch-off voltage.

$$V_p = \frac{\epsilon N_d a^2}{2\epsilon} = \frac{1.6 \times 10^{-19} \times 3 \times 10^{17} \times (1.5 \times 10^{-4})^2}{2 \times 11.7 \times 8.85 \times 10^{-14}} = 521.5$$

a [6]  $V_p = \underline{521.5 \text{ V}}$

b Calculate the threshold voltage.

$$V_{bi}^n = \phi_m - \chi_s - \frac{kT}{q} \ln\left(\frac{N_c}{N_D}\right) = 4.75 - 4.05 - 0.025852 \times \ln\left(\frac{2.84 \times 10^{19}}{3 \times 10^{17}}\right)$$

$$= 0.523$$

$$V_T = V_{bi}^n - V_p = -521$$

b [6]  $V_T = \underline{-521 \text{ V}}$

c Calculate the ratio  $I_{D,sat}/(G_0 V_p)$  at  $V_{GS} = V_T + V_p$ .

$$(6.70) \quad \frac{I_{D,sat}}{G_0 V_p} = \frac{1}{3} \left[ 1 - \frac{3(V_{bi}^n - V_{GS})}{V_p} + 2 \left( \frac{V_{bi}^n - V_{GS}}{V_p} \right)^{3/2} \right] = \frac{1}{3}$$

$$V_{GS} = V_T + V_p = V_{bi}^n$$

c [7]  $I_{D,sat}/(G_0 V_p) = \underline{0.333}$

4 An npn transistor has the following parameters at  $V_{BE} = V_{BC} = 0$ :  
 emitter charge neutral width =  $10E-4$  cm,  $N_{dE} = 5E18$  cm<sup>-3</sup>.  
 base charge neutral width =  $0.85E-4$  cm,  $N_{aB} = 5E16$  cm<sup>-3</sup>.  
 Collector charge neutral width =  $10E-4$  cm,  $N_{dC} = 2E16$  cm<sup>-3</sup>.

$$N_B = 5 \times 10^{16} \quad W_B = 0.85 \times 10^{-4} \text{ cm}$$

$$N_E = 5 \times 10^{18} \quad W_E = 10 \times 10^{-4} \text{ cm}$$

a. Calculate the emitter efficiency.

$$\mu_{PE} = \frac{418.3}{1 + \left(\frac{5 \times 10^{18}}{1.6 \times 10^{17}}\right)^{0.7}} + 49.7 = 84.2$$

$$D_B = \frac{kT}{q} \mu_{nB} = 25.5$$

$$\tau_E = \frac{45 \times 10^{-6}}{1 + (7.7 \times 10^{-18} \times 5 \times 10^{18}) + (4.5 \times 10^{-36} \times (5 \times 10^{18})^2)} = 2.96 \times 10^{-7} \text{ s}$$

$$D_E = \frac{kT}{q} \mu_{PE} = 2.18$$

$$L_E = \sqrt{D_E \tau_E} = 8 \times 10^{-4} < W_E \Rightarrow \text{long}$$

$$\mu_{nB} = \frac{1268}{1 + \left(\frac{5 \times 10^{16}}{1.3 \times 10^{17}}\right)^{0.91}} + 92 = 986$$

a [6]  $\gamma = \underline{0.9999}$

$$\beta = \left[ 1 + \frac{D_E N_B W_B}{D_B N_E L_{PE}} \right]^{-1}$$

b Next, calculate the base transport factor.

$$L_B = \sqrt{D_B \tau_B} = \sqrt{25.5 \times 3.22 \times 10^{-5}} = 2.86 \times 10^{-2} \text{ cm}$$

$$= \left[ 1 + \frac{2.18 \times 5 \times 10^{16} \times 0.85 \times 10^{-4}}{25.5 \times 5 \times 10^{18} \times 8 \times 10^{-4}} \right]^{-1}$$

$$\tau_B = \frac{45 \times 10^{-6}}{1 + (7.7 \times 10^{-18} \times 5 \times 10^{16}) + (4.5 \times 10^{-36} \times (5 \times 10^{16})^2)}$$

$$= 0.9999$$

b [6]  $\alpha_T = \underline{0.9999}$

c Next, calculate the base transit time.

$$= 3.22 \times 10^{-5}$$

$$\tau_T = 1 - \frac{W_B^2}{2L_B^2} = 0.9999$$

$$\tau_{tr} = \frac{W_B^2}{2D_B} = \frac{(0.85 \times 10^{-4})^2}{2 \times 25.5} = 1.42 \times 10^{-10} \text{ s}$$

c [6]  $t_{Tr} = \underline{1.42 \times 10^{-10} \text{ s}}$

d Next, make a quick, but accurate as possible, estimate of the minority carrier current density at the base side of the emitter-base depletion region when  $V_{BE}$  is 0.6V and  $V_{BC}$  is 0V. Include a discussion as to how you would improve the accuracy.

$$J_{min,B}(x=0) = -q D_{min} \frac{\Delta P}{\Delta X} \quad (\text{when short})$$

$$\tau_{tr} < \tau_{min}$$

$$J_{nE}(0) = \frac{q D_{nB} n_i^2}{N_{aB} W_B} \exp\left(\frac{0.6}{0.025852}\right)$$

$$= \frac{1.6 \times 10^{-19} \times 25.5 \times (1.07 \times 10^{10})^2}{5 \times 10^{16} \times 0.85 \times 10^{-4}} \exp\left(\frac{0.6}{0.025852}\right)$$

d [7]  $J_{nE}(0) = \underline{1.32 \text{ A/cm}^2}$

$$= 1.32 \text{ A/cm}^2$$